

FORPRENE® 6NM901A80 NERO - TPV

Physical properties	Value	Unit	Test Standard
Density	59.7	lb/ft³	ISO 1183
Mechanical properties (TPE)	Value	Unit	Test Standard
Tensile stress at 100%, perpendicular	537	psi	ISO 37
Tensile stress at 300%, perpendicular	769	psi	ISO 37
Compression set, 70 °C, 22h, Type A	43	%	ISO 815
Compression set, 100 °C, 22h, Type A	49	%	ISO 815
Tensile strain at break, perpendicular	538	%	ISO 37
Tensile stress at break, perpendicular	1100	psi	ISO 37
Shore A hardness-TPE, 15s	82	-	ISO 868
Tear strength, Method Ba, perpendicular	223	lb/in	ISO 34-1
Tensile set (elastomers)	21	%	ASTM D412

Typical injection moulding processing conditions

Temperature	Value	Unit
Zone1 temperature	347 - 365	°F
Zone2 temperature	365 - 383	°F
Zone3 temperature	374 - 392	°F
Nozzle temperature	383 - 401	°F
Mold temperature	68 - 104	°F

Other text information

Pre-drying

3h@80C

Longer pre-drying times/storage

Forprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.

Characteristics

Processing Injection molding

Other Approvals

OEM	Specification
VW Group	VW50123